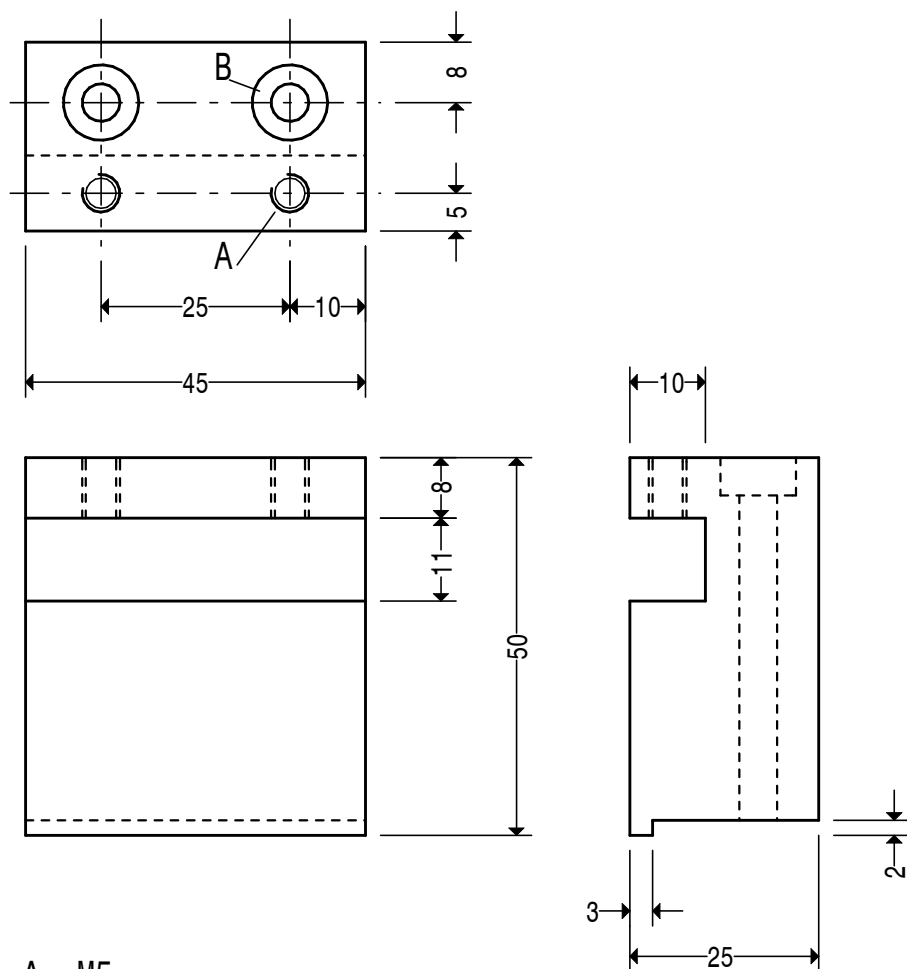




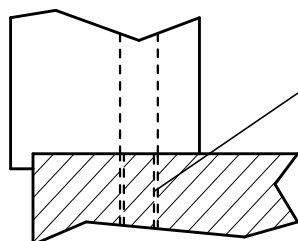
A. M5

B. NOMINALLY 5.5 BUT TO SUIT THE PIN ON THE COUNTERBORE BEING USED. COUNTERBORE 10MM DIA. X 5MM DEEP

NOTE--

THE DIMENSIONS ARE AS THE TOOL POST SUPPLIED. HOWEVER, I SOMETIMES FIND THAT I WISH TO RAISE THE CUTTER MORE THAN THE 11MM WIDE SLOT PERMITS. TO OVERCOME THIS I PACK THE COMPLETE POST UP WITH A 1MM THICK PACKING.

I CONSIDER IT WOULD BE BETTER TO INCREASE THE WIDTH OF THE SLOT TO 15MM AND INCREASE THE HEIGHT FROM 50MM TO 54MM



IT WILL BE NECESSARY TO MAKE TWO M5 TAPPED HOLES IN THE CROSS SLIDE.